

NOMINAL TUBE I.D. SELECTION CHART TO DETERMINE INSIDE DIAMETER OF TUBES

O.D. of Tube (in.)	TUBE GAUGE										
	12g (.109)	13g (.095)	14g (.083)	15g (.072)	16g (.065)	17g (.058)	18g (.049)	19g (.042)	20g (.035)	21g (.032)	22g (.028)
5/8	.407	.435	.459	.481	.495	.509	.527	.541	.555	.561	.569
3/4	.532	.560	.584	.606	.620	.634	.652	.666	.680	.686	.694
7/8	.657	.685	.709	.731	.745	.759	.777	.791	.805	.811	.819
1	.782	.810	.834	.856	.870	.884	.902	.916	.930	.936	.944

Above table does not allow for tube mill tolerance and tube rolling — when calculating tube ID add approximately .005"-.008" for tube expansion from rolling. (e.g. 5/8-18g = .527" plus .005" = .532" actual ID). A .520" OD Torq'N Seal Plug should be used in this application.